

Date: Tuesday, 11/13/2007 1:33:24 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LABEL PLATE
Job Number	: 35686		
Estimate Number	: 11840	Part Number	: D2329
P.O. Number	: N/A	Drawing Number	: D2329 REV B
This Issue	: 11/13/2007 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: B
First Issue	: N/A	Material	: N/A
Previous Run	: 29936	Due Date	: 11/20/2007
Written By	:	Qty:	24 Um: Each
Checked & Approved By	: <u>AD 07 11 13</u>		
Comment	: Est. A 99.11.02 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S20GA	304/316 .040 Sheet
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25.5504



Comment: Qty.: 1.0646 sf(s)/Unit Total : 21.2919 sf(s)

304/316 .040 Sheet

Material: AISI 304 / 316 SS 0.040 thick

Batch No. 106292

HB 07-11-20

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2329

Dwg Rev: BProg Rev: B

HB 07-11-20

(24)

2-Deburr if necessary

HB 07-11-20

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 07-11-20



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

HB 07/11/20

counter

(24)

5.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE

Deburr

Bend as per Dwg D2329

HB 07/11/21

(24)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 27/11/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/13/2007 1:33:24 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 35686

Part Number: D2329

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counts

Comment: INSPECT WORK TO CURRENT STEP

07/11/21

x24

7.0

PACKAGING 1

PACKAGING RESOURCE #1



card

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS15

07-11-21

x24

8.0

QC21

FINAL INSPECTION/W/O RELEASE



24

Comment: FINAL INSPECTION/W/O RELEASE

07/11/22

Job Completion



07-11-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

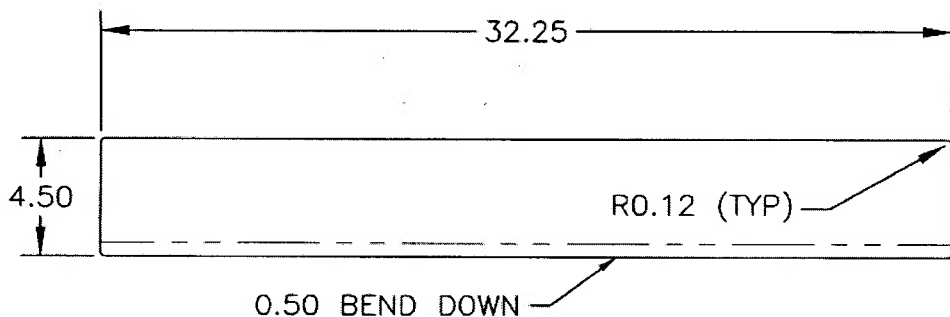
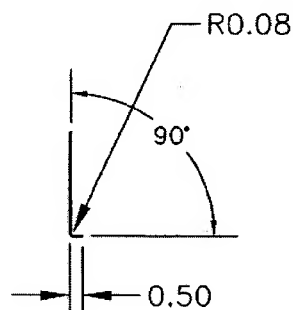
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
19.10.12 KE

DESIGN		DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	KE	DRAWING NO.	REV. B
DATE	99.09.21			D2329	SHEET 1 OF 1
				TITLE	SCALE
				LABEL PLATE	1:1
A	98.03.18			NEW ISSUE	
B	99.09.21			ADDED BEND	



D2329 FLAT PATTERN

* 00.10.04
CP 00.10.04

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35288

